Technical Data Sheet

Approvals and conformities

BAE SYSTEMS Removal of cured sealants on 146/RJ Aircraft

BOEING Conforms to D6-17487 / Conform to BAC 5725 section 11,2

(intergranular attack) / BAC 5750

LOCKHEED MARTIN Thin STM 40-500 TYPE I, class A, EPS/EMAP G32.50 / Thick STM

40-500 TYPE I, class B, EPS/EMAP G32.501

ROLLS ROYCE OMAT 1/286, OMAT 1/286B (Thick)

US Military TO-1-1-691

OTAN/NATO NSN numbers: 8030-01-466-1648,8030-01-466-4432,

8030-01-466-1649, 8030-01-466-4433, 8030-01-514-9299

UK Ministry of

Defense

HAWK AEDIT: 3C/6850-99-7397555, 33C/6850-99-6167913

McDONNELL Conforms to CSD#1

DOUGLAS

ASTM International Conforms to ASTM F519 (Hydrogen embrittlement)

Formerly Elixair part numbers 306-1, 306-5, 307-1 & 307-5.

SkyRestore is an innovative solution for the quick removal of fully cured sealants and some adhesives. Available in liquid and gel formats for different applications, **SkyRestore** can be applied to quickly soften sealant from most parts of the aircraft including aircraft structures, fuel systems, nacelles, landing gear and joints for easy removal. The integrated sealant removal system provides speedy results when compared with alternative, traditional cured-sealant removal methods. It is effective on Polysulfide, Polythioether, Silicones and RTV sealants and can be used on most metallic surfaces commonly found in the aerospace manufacturing and maintenance sectors.

- Thixotropic gel version suitable for overhead and vertical applications
- Quickly softens cured sealants & adhesives for removal
- Suitable for use on most metallic surfaces
- For best results, use in conjunction with non-metallic **SkyScraper** to remove residue
- In comparison with more traditional methods e.g. mechanical and most chemical removal solutions - SkyRestore saves a lot of time in both application and use

USES

To remove polysulfide, polythioether, silicones and RTV sealants in aerospace manufacturing and maintenance operations. For best results, use with **SkyScraper** sealant removal tools *(see specific TDS)*.

DIRECTIONS FOR USE

SkyRestore works by breaking down the sealants resistance:

- Using a SkyScraper, score the cured sealant to accelerate absorption and molecular breakdown.
- Unscrew lid and pour (or pump*) an appropriate amount of SkyRestore into a pot or container.
- Replace lid to prevent spillage.
- Using a suitable brush, dab the **SkyRestore** in the pot or container and apply liberally to the scored sealant area.
- Leave for approximately 5-30 minutes (exact time is determined by type and thickness of sealant), ensuring the area remains moist by re-application of **SkyRestore** if necessary.
- Remove the softened sealant with an appropriate SkyScraper.
- Clean the remaining now wet or tacky sealant residue using one of our surface cleaners.

*It is recommend that SkyRestore 5 liter bottle is dispensed using a screw-on pump for safe and controlled handling.

TECHNICAL CHARACTERISTICS

| Product Characteristics | 1L Liquid (306-1) | 5L Liquid (306-5) | 1L Gel (307-1) | 5L Gel (307-5) |
|-----------------------------|---------------------------|---------------------------|------------------------|------------------------|
| Appearance | Slightly Opaque Liquid | Slightly Opaque Liquid | Slightly Opaque Gel | Slightly Opaque Gel |
| Liquid Volume | 1 litre | 5 litres | 1 litre | 5 litres |
| Viscosity (cPs at 6/20 rpm) | 4000-6000 | 4000-6000 | 16,000-22,000 | 16,000-22,000 |
| VOC Content (grams) | 900-950g/L | 900-950g/L | 900-950g/L | 900-950g/L |
| Odour | Slight amine odour | Slight amine odour | Slight amine odour | Slight amine odour |
| рН | 9.5 to 11.5 | 9.5 to 11.5 | 9.5 to 11.5 | 9.5 to 11.5 |
| Flash Point | 56°C / 132.8°F | 56°C / 132.8°F | 56°C / 132.8°F | 56°C / 132.8°F |

PRECAUTIONS FOR USE AND STORAGE

Store in a cool, dry place in original packaging. Avoid extreme temperatures.

Wear suitable protective clothing and gloves. Refer to product label and Material Safety Data Sheet (MSDS) for full detailed health and safety information before using this product.

For professional use only.

This technical data sheet replaces and cancels the previous one.

The above details have been compiled to the best of our knowledge. They have, however, an indicative value only and we therefore make no warranties and assume no liability in connection with any use of this information, particularly if a third party's rights are affected by the use of our products. The above information has been compiled based upon tests carried out by SOCOMORE. All data is subject to change as Socomore deems appropriate. The data given is not intended to substitute for any testing you must conduct in order to determine the suitability of the product for your particular purposes. Please check your local legislation applicable to the use of this product. Should you need any further information please contact us.

